

# SPECIFICATION

## Data Sheet



### PRODUCT NAME

Suwannee American Cement  
AmStar™ Stucco Cement

### MANUFACTURER

Suwannee American Cement Company, LLC  
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Sumterville, Florida 33585  
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### PRODUCT DESCRIPTION

#### *Basic Uses:*

Suwannee American Cement's AmStar™ Stucco Cement is used to make a Plastic Cement, as defined by ASTM C 926, Standard Specification for Application of Portland Cement-Based Plaster.

AmStar™ Stucco Cement is ideally designed for both commercial and residential construction. As a building material stucco is a durable, attractive, and weather-resistant wall covering.

AmStar™ Stucco Cement should be mixed with specified amounts of water and stucco sand (ASTM C 897) per ASTM C 926. Exceeding maximum recommended amounts per bag or using incorrect sand will result in inferior physical properties.

#### *Size:*

AmStar™ Stucco Cement is available in 80 pound bags.

#### *Applicable Standards:*

AmStar™ Stucco Cement conforms to ASTM C 926 Standard Specification for Application of Portland Cement-Based Plaster.

### INSTRUCTIONS PER BAG

Plaster Coats	Sand	
	Scratch Coat	2.5 – 4 Parts
Brown Coat	3 – 5 Parts	21 – 35 Shovels
Finish Coat	2.5 – 3 Parts	18 – 21 Shovels

### INSTALLATION

#### *Mixing:*

Add minimum quantity of clean water and mix until the mixture is a uniform color and the consistency of a thick paste.

#### *Retempering:*

Retempering of stucco can only be done once by adding water and mixing. Make only enough stucco at one time as you can apply in an hour.

#### *Three Coat Process:*

Traditional application of stucco occurs in three coats: Scratch Coat, Brown Coat, and Finish Coat. The first two coats are either hand-applied or sprayed. The final coat can be troweled, hand-texture floated, or sprayed.

### MAINTENANCE

Suwannee American Cement's AmStar™ Stucco Cement should be stored appropriately in a dry location above the ground. Contact with humidity and carbon dioxide in the air will cause deterioration in cement performance.

### GUARANTEES

Suwannee American Cement guarantees that AmStar™ Stucco Cement shipped from our mill, when mixed with stucco sand ASTM C 897, will meet the current requirements of ASTM C 1328, Standard Specifications for Plastic (Stucco) Cement, and ASTM C 91, Standard Specification for Masonry.

### TECHNICAL SERVICE

Suwannee American Cement Company personnel are available to provide technical assistance by contacting 1-866-757-5393.

