



Suwannee American Cement Branford Plant

Portland Cement Type III

Silo: 3

Production Period : 2/1/2019 To 2/28/2019

STANDARD REQUIREMENTS

Chemical Data			Physical Data		
Item	Spec. Limit	Results	Item	Spec. Limit	Results
SiO ₂ (%)	A	19.7	Air Content of mortar (volume %)	12 max	7
Al ₂ O ₃ (%)	A	5.3	Blaine fineness (m ² /kg)		592
Fe ₂ O ₃ (%)	A	3.5	Autoclave expansion (%)	0.80 max	-0.01
CaO (%)	A	63.9			
MgO (%)	6.0 max	0.6	Compressive strength (MPa/psi):		
SO ₃ (%)*	3.5 max	3.2	1 day	12.0[1740] min	24.3 [3520]
Loss of ignition (%)	3.5 max	2.8	3 days	24.0[3480] min	38 [5510]
Na ₂ O (%)	A	0.12	7 days		47.1 [6830]
K ₂ O (%)	A	0.18	28 days (previous month)		61.6 [8930]
Insoluble residue (%)	1.5 max	1.1	Time of setting (minutes)		
CO ₂ (%)	A	1.4	(Vicat) Initial	45 min	60
Limestone (%)	5.0 max	3.7	(Vicat) Final	375 max	160
CaCO ₃ in limestone (%)	70 min	90			
Inorganic process addition (%)	5.0 max	--			
			Mortar Bar Expansion (ASTM C1038) (%)*	0.020 max	A
Potential phase composition			Base Cement Phase Composition		
C ₃ S (%)	A	55	C ₃ S (%)		57
C ₂ S (%)	A	14	C ₂ S (%)		15
C ₃ A (%)	8 max	8	C ₃ A (%)		8
C ₄ AF (%)	A	11	C ₄ AF (%)		11

OPTIONAL REQUIREMENTS

Item	Spec. Limit	Results	Item	Spec. Limit	Results
Equiv. Alkalies (%)	0.60 max	0.23	False Set (%)	50 min	43
Chloride (%)	B	0.01	Density (ASTM C188) (g/cm ³)	B	3.10

Additional Data

Type	Limestone	Inorganic Processing Addition
Amount	3.7	--
SiO ₂ (%)	5.8	--
Al ₂ O ₃ (%)	0.8	--
Fe ₂ O ₃ (%)	0.2	--
CaO (%)	51.0	--
SO ₃ (%)	0.5	--

This cement meets ASTM C150-18 and AASHTO M 85-18 Specification for Type III Moderate Sulfate Resistance Portland Cement

This cement also meets all applicable FDOT (Facility ID: CMT 29) specifications for Type III cement

*It is permissible to exceed the max value for SO₃ content, provided it is demonstrated by C1038 that the cement will not develop expansion exceeding 0.020% in 14 Days

A Not applicable.

B Test result represents most recent value and is provided for information only.

March 16, 2019

Brandford Cement Plant

Suwannee American Cement

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