



Suwannee American Cement Sumterville Plant

Portland Cement Type I-II (MH) - Silo 1,2,5

Production Period : 3/1/2019 To 3/31/2019

STANDARD REQUIREMENTS

Chemical Data			Physical Data			
Item	Spec. Limit	Results	Item	Spec. Limit	Results	
SiO ₂ (%)	A	20.7	Air Content of mortar (volume %)	12 max	8	
Al ₂ O ₃ (%)	6.0 max	5.0	Blaine fineness (m ² /kg)**	260 min / 430 max	393	
Fe ₂ O ₃ (%)	6.0 max	3.4	Autoclave expansion (%)	0.80 max	0.10	
CaO (%)	A	64.5	Compressive strength (MPa/[psi]):			
MgO (%)	6.0 max	1.0		1 day		13 [1829]
SO ₃ (%)*	3.0 max	3.2		3 days	12 [1740] min	22 [3174]
Loss of ignition (%)	3.5 max	2.1		7 days	19 [2760] min	29 [4181]
Na ₂ O (%)	A	0.24	28 days (previous month)	28 [4060] min	40 [5774]	
K ₂ O (%)	A	0.44	Time of setting (minutes)			
Insoluble residue (%)	1.5 max	0.41	(Vicat) Initial	45 min	78	
CO ₂ (%)	A	1.5	(Vicat) Final	375 max	194	
Limestone (%)	5.0 max	2.2	Heat of hydration (ASTM C1702 3d)	B	64cal/g-266.8J/g	
CaCO ₃ in limestone (%)	70 min	96	Mortar Bar Expansion (ASTM C1038) (%)*	0.020 max	0.002	
Inorganic process addition (%)	5.0 max	3.0				
Sum of C ₃ S + 4.75C ₃ A	100 max	93				
Potential phase composition			Base Cement Phase Composition			
C ₃ S (%)	A	54	C ₃ S (%)		57	
C ₂ S (%)	A	17	C ₂ S (%)		18	
C ₃ A (%)	8 max	7	C ₃ A (%)		8	
C ₄ AF (%)	A	10	C ₄ AF (%)		10	

OPTIONAL REQUIREMENTS

Item	Spec. Limit	Results	Item	Spec. Limit	Results
Equiv. Alkalies (%)	0.60 max	0.53	False Set (%)	50 min	79
Chloride (%)	B	0.00	Density (ASTM C188) (g/cm ³)	B	3.11

Additional Data

Type	Limestone	Inorganic Processing Addition
Amount	2.2	3.0
SiO ₂ (%)	2.2	14.4
Al ₂ O ₃ (%)	0.6	5.9
Fe ₂ O ₃ (%)	0.2	2.1
CaO (%)	95.3	72.2
SO ₃ (%)	0.1	0.4

This cement meets ASTM C150-18 and AASHTO M 85-18 Specification for Type I-II Portland Cement

This cement also meets all applicable FDOT (Facility ID: CMT 40) and GADOT(Source code 17) specifications for Type I/II cement.

*It is permissible to exceed the max value for SO₃ content, provided it is demonstrated by ASTM C1038 that the cement will not develop expansion exceeding 0.020% in 14 Days

** Maximum fineness limits do not apply if the sum of C₃S + 4.75C₃A is less than or equal to 90.

A Not applicable.

B Test result represents most recent value and is provided for information only.

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