# SPECIFICATION

# Data Sheet

#### **PRODUCT NAME**

Suwannee American Cement Portland Type I/II Cement

# MANUFACTURER

Suwannee American Cement Company, LLC 4750 E C 470 Sumterville, Florida 33585 Phone: 352-569-5393 Fax: 352-569-5397 Email: sales@sacement.com Website: www.sacement.com

# **PRODUCT DESCRIPTION**

Basic Uses:

Portland Cement is designed for combining with sand, gravel and water to produce concrete, mortar and stucco mixes.

Type I/II Portland Cement is formulated to provide the basic performance characteristics of Type I Portland Cement, as well as the moderate sulfite resistance and lower heat hydration characteristics of Type II Portland.

Type I and Type II Cements are suitable for most concrete applications requiring:

- Concrete Mix
- Mortar Mix
- Stucco Mix
- Precast
- Parging

# Size:

Suwannee American Cement's Type I/II Cement is available in 94 pound bags and in bulk via pressurized air tankers.

# Applicable Standards:

Suwannee American Cement's Type I/II Portland meets requirements of ASTM C-150 specifications when used as directed.



#### **INSTRUCTIONS PER BAG**

Туре	Sand	Gravel	Concrete
I/II	2 Parts	3 Parts	5.17 cubic feet or 15 square feet of concrete at 4 inch thick

#### **INSTALLATION**

Mixing:

#### For Concrete Mix (ASTM C-387):

Mix 1 part Portland Cement, 2 parts All-Purpose Sand, and 3 parts All-Purpose Gravel. Sand and gravel should meet ASTM C-33 specifications.

#### For Mortar Mix (Type S ASTM C-270):

Mix 1 part Portland Cement,  $\frac{1}{2}$  part Lime, and  $\frac{3}{2}$  to  $\frac{4}{2}$  parts Mortar Sand. Lime should be Type S and sand should meet ASTM C-144 specifications.

#### For Stucco Mix (ASTM C-926):

Mix 1 part Portland Cement,  $\frac{1}{2}$  part Lime, and  $\frac{4}{2}$  to 6 parts Plaster Sand. Lime should be Type S and sand should meet ASTM C-897 specifications.

Then add adequate amounts of water to the dry mixture to achieve desired workability and consistency. Avoid a 'soupy' mix; too much water will weaken the concrete, mortar and/or stucco mix.

The mixture should be mixed for 3 to 5 minutes after all materials are in the mixer. Use of a machine mixer is recommended to ensure all ingredients are thoroughly combined.

# MAINTENANCE

Suwannee American Cement's Type I/II Portland should be stored appropriately in a dry location above the ground. Contact with humidity and carbon dioxide in the air will cause deterioration in cement performance.

# **GUARANTEES**

Suwannee American Cement's Type I/II Portland Cement, when mixed with sand and gravel and tested according to proper specifications will produce concrete that complies with the requirements for Types I and II Portland. This product meets or exceeds ASTM C-150 and AASHTO specifications.

#### **TECHNICAL SERVICE**

Suwannee American Cement Company personnel are available to provide technical assistance by contacting 1-866-757-5393.